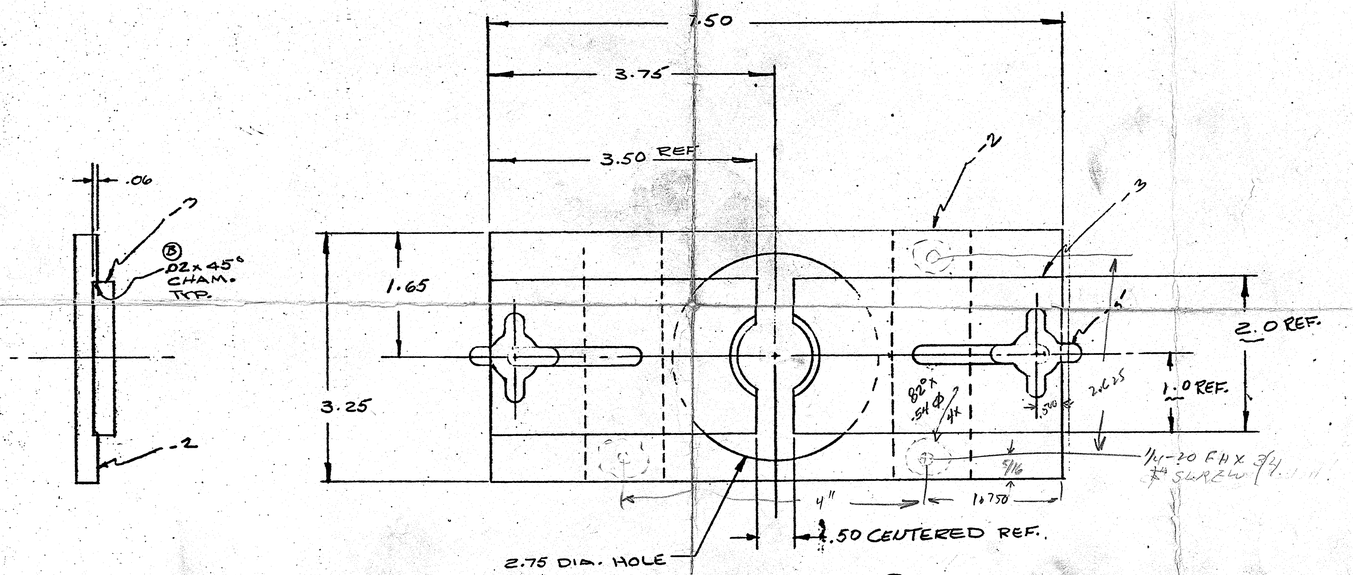
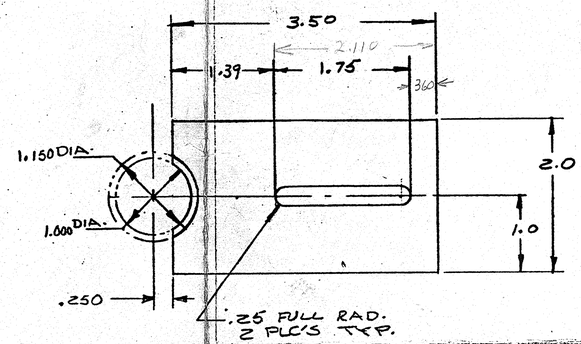
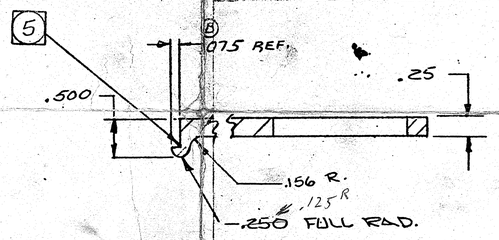
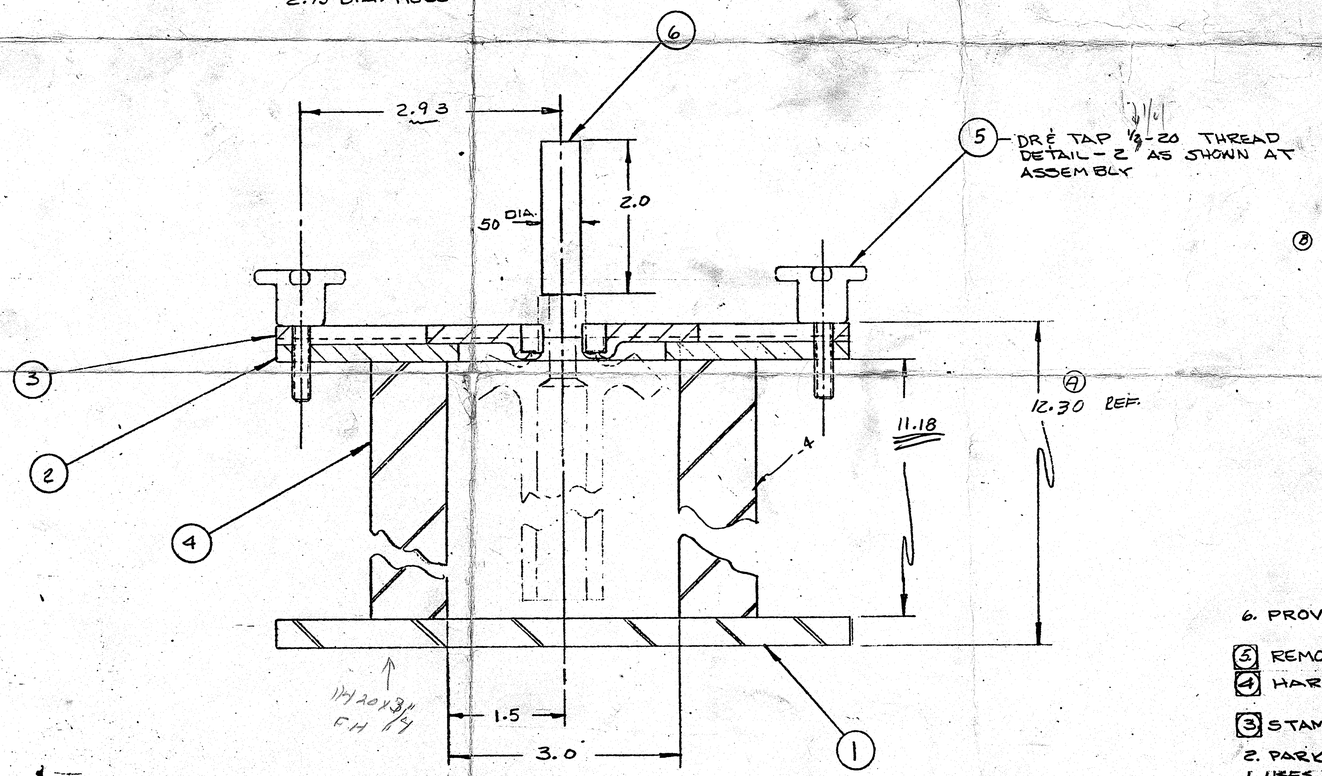
E.O. NUMBER	CHG. LET.	CHANGE DESCRIPTION	DATE	BY	APP.
929232	N/C	INITIAL RELEASE	6/6/78	A.B.	
T.P.S. A-0813	A	12.30 DIA. WAS 12.05	5/16/80	M.C.	L. Meb
TPS 13313	B	#2 CHAM. WAS .06 X 45° #7 TOOL FUNCT. WAS TO DISASSEMBLE 369AD25419 BRG, DET-J MATL WAS M.S.	10-31-82		L. Meb







3 4 : 2- REQ'D



FILE COPY

Ⓑ TOOL FUNCTION
TO DISASSEMBLE 369AD25419 BEARING INNER RACE AND 369D25427 SPACER FROM 369D25430 GEARSHAFT.

830006-807-00682 — TOOL NUMBER — B CHG. LET.

CODE	DET.	NO. REQ'D	MATERIAL SIZE AND DESCRIPTION	ZONE
	6	1	1/2 DIA. X 2 LONG H.R.S.	
	5	2	HAND KNOB #ADB-30200	
	4	2	1 X 3 1/2 X 1 3/16 ALUM ALLOY	
	3	2	1 1/2 X 2 X 3 1/2 O.H.T.S.	
	2	1	5/16 X 3 1/4 X 7 1/2 H.R.S	
	1	1	3/8 X 3 1/4 X 7 1/2 ALUM ALLOY	

6. PROVIDE STORAGE BOX TO SUIT
5. REMOVE ALL RAD. FROM THIS AREA
4. HARDEN ROCKWELL 46-54
3. STAMP ON TOOL
2. PARK-O-LUBE ALL STEEL PARTS
1. USES STANDARD BOLT & DOWEL CONSTRUCTION

NOTES

BREAK ALL SHARP EDGES AND CORNERS UNLESS OTHERWISE SPECIFIED
STAMP OR ETCH TOOL & ENGINEERING PART NOS. ON TOOL

HUGHES TOOL COMPANY-AIRCRAFT DIVISION
TOOL DESIGN DEPT.

TITLE: GEARSHAFT BEVEL PINION OUTPUT ASSEMBLY AND DISASSEMBLY FIXTURE — ENG. CHANGE N/C

DRAWN	BOUTIN	6-6-78	TOLERANCES UNLESS OTHERWISE SPECIFIED
CHECKED			DECIMAL .x ± .1
APPROVED			DECIMAL .xx ± .03
SHEET NO. 1 OF 1	SCALE: FULL		DECIMAL .xxx ± .005
			ANGULAR ±0°31"

ENGINEERING PART REF. NO. 369D25430 — TOOL DRAWING NUMBER 830006-807-00682

FORM 3294

DIETERICH-POST CLEARPRINT 1000M